

Date: Wednesday, 28/06/2006 2:19:41 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CLAMP KIT
Job Number : 27719	
Estimate Number : 12475	
P.O. Number : N/A	Part Number : D119756011
This Issue : 28/06/2006 S.O. No. : N/A	Drawing Number : PRELIMINARY
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LARGE FAB ASSY	Drawing Revision : PREL
Previous Run : N/A	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 05/07/2006 Qty: 1 Um: Each
Checked & Approved By : <u>W</u>	
Comment : Est Rev:A New Issue 06-06-27 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Photocopy bluefile & type labels per PPPD119-756-011 CHG001

N/A.

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

✓

3.0	D26173	Bushing
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Bushing
 Batch: B24400 ✓

4.0	D26175	Spacer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) + 2
 Spacer
 Batch: B27544 ✓

20606/28

5.0	D2732	Rubber Extrusion
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Comment: Qty.: 1.0666 f(s)/Unit Total : 1.0666 f(s)
 RUBBER CUSHION 4 X 3.200" LONG
 Batch: B26472 ✓

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Seq. #:

Machine Or Operation:

Description :

6.0

D2748

D 3516-11

Clevis



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Clevis

Batch: 048A ✓

7.0

D2856400

Abrasion Strip



Comment: Qty.: 0.6382 f(s)/Unit Total : 0.6382 f(s)

Abrasion Strip

Cut into (2) halves to make D2856-200-766 (7.66" LONG)

QTY OF 2

Batch: B24326 ✓

8.0

D30411

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Clamp

Batch: B26217 ✓

9.0

D30413

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Clamp

Batch: B24407B ✓

10.0

D30415

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Clamp

Batch: 048A ✓

11.0

D30417

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Clamp

Batch: 048A ✓

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12.0	AN415A	Bolt
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Comment: Qty.: ~~4.0000~~ Each(s)/Unit Total : ~~4.0000~~ Each(s) *8 1306.06.20*
Bolt
Batch: *M16085 ✓*

13.0	AN960JD416	Washer
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Comment: Qty.: ~~4.0000~~ Each(s)/Unit Total : ~~4.0000~~ Each(s) *8 1306.06.20*
Washer
Batch: *M16085 ✓*

14.0	MS21042L4	Nut
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Comment: Qty.: ~~4.0000~~ Each(s)/Unit Total : ~~4.0000~~ Each(s) *8 1306.06.20*
Nut
Batch: *M16085 ✓*

15.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS *1306.06.20* *Delegated 1306.07.20*

16.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D119-756-011
Location: *✓*
PPP Rev: *DMPH*

17.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
Inspection Level 21 *1306.07.20*

Job Completion



1306.07.27